For the first time, phytochemical stimulants that intensify the process of fermentation and increase the methane content in the produced biogas were applied in the technology of obtaining biogas through anaerobic fermentation. The residual marc obtained from distillation of bio-alcohol from non-standardized raw-materials has served as experimental substrate. A series of substances consisting of various derivatives of phytochemical compounds such as flavonoids, tannins, mono-, di and triterpenoids, sterols, triterpene- and sterol- saponins, carotenoids that manifested themselves as more active stimulants of methane production than the diterpenoid sclareol, or triterpenoids squalene and betulinol, all from the terpenic compounds group were tested experimentally. The laboratory experiments that were performed have applied these three compounds to the anaerobic fermentation environment in concentrations varying between 10^{-5} - 10^{-3}\% by mass of substrate, which demonstrated an increase of the ratio of fermentation up to 2-3 times and an increase of the methane content from 50-60 up to 80\%. Monoterpenoids, while applied in same quantities, have manifested a reduced intensification of anaerobe fermentation. The investigated flavonoids, tannins and saponins applied in similar conditions of testing have caused the reduction of the content of methane in biogas emissions.

Keywords: phyto-stimulants, agro-industrial residues, biogas, biomethane.

1. Introduction

The intensification of the process of anaerobic fermentation and increase of the yield of methane in the emissions of produced biogas represents a problem that becomes more and more important, as long as the biogas production from renewable materials of vegetal and animal origin and its importance as an energy agent becomes more important and attractive in the conditions of promotion of the concept of green energy and principles of sustainable development. Even though the biogas is produced from relatively inexpensive specially cropped vegetal materials and even more inexpensive vegetal and animal residues, these raw materials are not easily affordable from the point of view of costs of production. Promotion of biogas production in conditions of real market requires increased efficiency is facing of a series of entanglements that are related to:

- continuous assurance of sources of raw material,
- maintenance of optimal values of pH in the fermentation environment,
- augmentation of the yield of methane in the produced biogas,
- purification of obtained biogas, etc.

On the one hand, the industrial technologies of anaerobic fermentation and biogas production that are used nowadays are based on application of vegetal materials cultivated especially for these purposes (eg. corn) or their mixtures with agro-industrial residues, animal manure etc. The cultivation of plants for energy purposes has several fundamental disadvantages which are related to removal of agricultural lands that were meant, or were supposed to be used in the future, for the assurance with food for population and high emerging expenses of cultivation. Another problem which causes a disadvantage for the anaerobic biogas production is the relatively low content of methane in the exhausts. Is is well known that biogas obtained in normal conditions of anaerobic fermentation contains approximately 50-70% of methane, being accompanied by 30-40 % of CO₂, that causes the decrease of caloric value of biogas, as well as 1-2% of H₂S and NOₓ that are ecotoxic and confer corrosive properties to the biogas, while the natural gas contains more than 99% of methane. In such conditions a consistent share of expenses of anaerobic biogas production goes to purification of gas from accompanying gases, which is a process that requires a relatively high amount of reagents and energy, generating along the way new environmental problems.

In order to reduce the utilization of dedicated plants in the industry of biogas their partial substitution of raw materials with various wastes such as industrial and household residues containing increased amounts of biodegradable organic products takes place.

Worldwide there are performed multiple investigations concerning the increase of methane in the biogas [1] through controlled temperature regimes, biodigestion pressure regimes, utilization of certain more efficient species of plants, stimulation of microorganisms’ activity with nutrients, application of synthetic chemical catalysts, utilization of special phytomass in the fermentation environment such as amaranth [2] etc. The increase of methane yield in the produced biogas through anaerobic fermentations increases its caloric capacity and reduces the expenses related to CO₂ removal.

The most effective accessible process, currently applied at industrial level, that assures the increase of methane content in some cases up to 80%, is through utilization of certain anaerobic microorganisms strains that are able to augment the methanogenesis [3]. However, identification, production and utilization of these microorganisms proved to very expensive.

The above mentioned aspects had grounded the scope of current paper, which consist in investigation and identification of some new technological approaches for anaerobic fermentation and production of biogas containing increased amounts of methane and, respectively, improved caloric value that requires less additional natural resources and less supplementary treatment in the phase of biogas conditioning.
2. Phytochemical intensification of methanogenesis in the process of anaerobic fermentation of some liquid agroindustrial residues (results and discussions)

In accordance with the expressed scope, the tasks of current work are concentrated on the research of perspectives of increasing of the efficiency of biogas production from liquid agroindustrial residues, intensification of the process of anaerobic fermentation and increase of methane content in the biogas.

At the beginning, our attention in the process of selection of raw material was concentrated on a less investigated agroindustrial residue which is a sludge generated during bioethanol production from agricultural products. The diversity of such residues is high since they are constituted of wine materials of poor quality, potatoes, fruits, legumes, nonstandardized cereals etc. The liquid residues generated during bioethanol production, as well as those generated during processing of milk, meat, fruits, legumes, residues from sugar factories and beer makers contain between 4-10% of organic substances that makes them suitable for application as war materials for biogas production.

At the same time the above mentioned liquids represent a potential threat for the environment. Being discharged into natural water bodies these liquids destabilize the established equilibria and impact the quality of water and affect various species of hydrobionts, microflora and microfauna of the lower water courses and lakes. Additionally, the contaminated waters are not suitable for irrigation. Hence, this is one of the origins of the problem of utilization of water from the affected water bodies [4]. In the Republic of Moldova the bioethanol processing industry is the most important source of liquid residues that contain increased amounts of natural organic compounds. The mentioned liquids (marc from distillation) contain up to 8-10% of dry residues containing oligo- and polysaccharides, polyphenols, organic acids, in less amounts organic substances of proteic origin and demonstrate high levels of chemical oxygen demand (COD) and biological oxygen demand.

The wastewaters containing the marc from bioethanol producers overload the municipal treatment facilities, and represent an economic burden for the mentioned industry, and these problems still seek a solution. The samples of marc that were investigated demonstrated a COD level of 2800-2900 mgO2/l and BOD level of 1800-1900 mgO2/l. Exposure of the investigated marc samples to anaerobic fermentation has caused the reduction of this parameters below 20% in comparison with initial value of both indicators.

**Maintenance of optimal levels of pH**

The marc of winemaking origin contains organic acids that are responsible for the acidity of the substrate and has a pH value around 3.5-5.5 which is not favourable for optimal activity of methanogenic microorganisms, since the later ones require the pH of 6.5-7.5. In order to maintain an optimal pH of the fermentation environment several methods developed in the frames of our previous investigations where applied. The procedure consists in
electrochemical neutralization of the acidity of the marc through electrochemical alkalization in an cathodic chamber of an electrolyzer (Patent nr. 2017 MD, BOPI, nr.10, 2002). An alternative procedure consists of neutralization of the hot marc (70-85 °C), which is removed from distillation, with a calcareous powder of residues generated during excavation of chalk. The marc is treated with small batches of calcareous powder until the pH level 6-7 is achieved, followed by ulterior removal of suspended matter through sedimentation or centrifugation and subsequent reduction of temperature to a level optimal for fermentation (Patent nr. 2017 MD, BOPI, nr.10, 2002). In case of this research which is further elaborated in the current work, the photochemically intensified process of methanogenesis occurs more efficiently in mesophile conditions at the temperature of 32-33°C.

Testing of phytochemical compounds

The test of phytochemical intensification of the process of anaerobic fermentation was carried out with respect to a series of phytochemical compounds produced by various vegetation species having various chemical properties: flavonoids (a flavonoid complex of silymarin consisting of three compounds: silybin, silychristin, silychristin silydianin), tannins, terpenoids (monoterpenoid monocyclic alcohols limonene and menthol, bicyclic diterpenoid sclareol, triterpenoids acyclic hydrocarbon squalene and pentacyclic alcohol of the group betulinol lupane), tetraterpenoid (β-carotene extract) saponins (glycosides furastanol tomatosyde and triterpenic hipsosyde). The testing was carried out through addition of various concentrations of the above mentioned phytochemical compounds to the substrate exposed to anaerobic fermentation. The measurements were performed on samples collected in a gazgolder and included the volume of biogas emissions as dependence of time (the rate) and chromatographic analysis of the content of methane and carbon dioxide in the obtained biogas. The preliminary analysis of this measurement allowed us to conclude that the majority of terpenic substances manifest at a certain extent ability to intensify methanogenic process. The triterpenic squalene and betulinol as well as diterpenoid sclareol were among the most active promoters. Monoterpenoids and the extract enriched with tetraterpenoid β-carotene added in similar concentrations had lower potential of intensification of the anaerobic fermentation. Flavonoids, tannins and saponins used in the investigation in similar conditions have caused the decrease of the amount of methane in biogas emissions.
Further investigations were focused on two compounds that in previous investigations were the most active promoters of methanogenic fermentation, and namely - squalene and betulinol [5].

In order to facilitate the homogenous addition of phytostimulation agents to the fermentation medium and increase their bioavailability for methanogenic microorganisms in the digester, three preparations containing both of the above mentioned phytochemical compounds: STIM-CH₄, BIOSTIM (I, II)-CH₄ were developed, which in the experimental environments demonstrated a 2-3 fold increase of the ratio of fermentation processes and increased the amount of methane in the biogas samples from 60%, corresponding to regular conditions (no additives) up to 80-90% (figure 2).

The data provided in the figure 2 shows that as a result of application of the most effective concentration (4.10⁻⁴ % by mass of substrate) of the preparation containing STIM-CH₄ based on acyclic iso-propenoic triterpenoid squalene the intensification of the process of anaerobic fermentation expressed as the increase of the specific ratio (m³ biogas/24 h/1m³ substrate) of biogas emission by approximately 2.2 times and of the methane content by approximately 1.4 (up to 85.4%).

![Figure 2. The effect of micro-component STIM-CH₄ on the emission of biogas and the methane content in the process of anaerobic fermentation of marc from winemaking (content of micro-component - 0.0004% by mass of substrate)](image)

Similar effect of methanogenesis was obtained also in the case of another preparation, BIOSTIM I-CH₄ which is based on the triterpenic alcohol of the lupane-betulinole group. The difference in comparison with STIM-CH₄ constituted in a higher rate of emission of biogas. The last one exceeded the control ratio by 3.4-3.7 times, while the STIM-CH₄ provided a 1.5-1.7 times increase. The combined application of these preparations in an optimal ratio (the preparation BISTIM-CH₄) demonstrated a synergistic effect (tab. 1) thus, essentially improving the efficacy of the process of phytostimulation of methanogenic fermentation.
Table 1. Effect of the application in the anaerobic fermentation of marc of micro-components BIOSTIM II – CH₄ biogas emissions and methane content

<table>
<thead>
<tr>
<th>Time of anaerobic fermentation</th>
<th>Control variant</th>
<th>content of BIOSTIM II – CH₄</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>0.001%</td>
</tr>
<tr>
<td>Time interval</td>
<td>Volume of biogas, ml</td>
<td>Rate, ml/h</td>
</tr>
<tr>
<td>0-18</td>
<td>18</td>
<td>100</td>
</tr>
<tr>
<td>19-25</td>
<td>7</td>
<td>40</td>
</tr>
<tr>
<td>26-45</td>
<td>20</td>
<td>110</td>
</tr>
<tr>
<td>46-69</td>
<td>24</td>
<td>120</td>
</tr>
<tr>
<td>70-93</td>
<td>24</td>
<td>75</td>
</tr>
<tr>
<td>Total</td>
<td></td>
<td>445</td>
</tr>
<tr>
<td>Content of methane in biogas, vol. %</td>
<td></td>
<td>69.2</td>
</tr>
</tbody>
</table>

The data obtained and presented in the table 1 regarding the synergetic effect of stimulation of the anaerobic fermentation by the preparation BISTIM II-CH₄ based on the optimal ratio combination of squalene and betulinol are compliant with the preliminary data obtained for chemical compounds applied in their pure form [5]. The later ones induce an increase of the content of biomethane in the biogas up to 93.3% in the case of the most effective concentration of the preparation (5·10⁻⁵%) in the substrate exposed to anaerobic digestion. This result exceeds by 1.35 times the results obtained in control samples and corresponds to a biomethane content that is by 8% bigger than the results obtained during treatment with the STIM-CH4 preparation that is based on squalene. Even more spectacular proved to be the values of the ratio of emission of biogas. It exceeds by 3.3 times the control results of the control sample in which the process of fermentation was not over even after four days of fermentation, while in the tested sample the biogas emission has expired after one day of fermentation.

The intensification of the activity of methanogenic organisms in the presence of investigated substances could be associated, to a certain extent, with their biological properties that depending on real circumstances could manifest inhibiting antioxidant properties of lipids peroxidation, membrane protection or membrane stabilization properties, antimutagenic properties or can contribute to the formation of resistance against hypoxia. It is considered that in biochemical reactions squalene can have the role of water oxygen binding agent and transporter of oxygen to the biologic tissues, therefore assuring the anti-hypoxic effect, which is very important for the assurance of survival of methanogenic microorganisms.
Methods and materials

The substrates exposed to digestion (table 2) consisted of the marc obtained as a result of distillation of bioethanol from wine-making materials and non-standardized cereals provided by a local industrial enterprise of high capacity of production. The pH level of the marc was corrected to 6-7 by electrochemical neutralization of its acidity in the cathodic chamber of an electrolyzer (Patent nr. 2017 MD, BOPI, nr.10, 2002).

Table 2. Several chemical and micro-biochemical characteristics of the winemaking marc used as substrate for methanogenic fermentation

<table>
<thead>
<tr>
<th>Waste</th>
<th>pH</th>
<th>Humidity, %</th>
<th>Dry residue C, %</th>
<th>C, % of native mass</th>
<th>C, % dry residue</th>
<th>COD, mgO₂/l</th>
<th>BOD₅, mgO₂/l</th>
<th>Heterotrophic bacteria CFU*10⁶/ml</th>
</tr>
</thead>
<tbody>
<tr>
<td>Marc from distillation of bioethanol</td>
<td>5.40</td>
<td>91.82</td>
<td>8.18</td>
<td>4.30</td>
<td>49.3</td>
<td>28150</td>
<td>18200</td>
<td>7.39</td>
</tr>
</tbody>
</table>

*CFU – colonies forming units

Laboratory testing

Researches of the influence of biologically active substances on the process of methanogenesis were carried out on four units of a specially designed bioreactor [6, 7]. The equipment consists of a bench-scale bioreactor placed in a thermostatically (t⁰ = 32-33 °C) controlled volume, a series systems of provision of sludge, purified water and preparations, depending on the needs, and for removal and control the volume of obtained biogas. The total volume of the bioreactor is 5000 cm³, the useful volume - 3500 cm³. To ensure additional surface for the development of immobilized methanogenic bacteria, the grapevine rods have been introduced in the bioreactor, with the total package surface of 8000 cm² [3]. The nutrition mixture with milk and sugar was gradually substituted by the mixture of alcohol distillery industry grains (60%) and farmyard manure (40%).

Cultivation and adaptation of anaerobic microorganisms was performed, following the well-known procedure of sludge inoculation applied at the Chisinau municipal wastewater treatment plant. The biomass growth of methanogenic microorganisms was carried out in bioreactors within one month under controlled process parameters, with permanent introducing of the nutrition mixture containing sugar and milk (3:1). Microflora cultivation was performed with the periodic cyclic introduction of the substrate. The achievement of pH - 7.4-7.6 and generation of a stable amount of emitted gas has served as indicator of acidophilic process transition to methanogenic in the bioreactor. During the first stage intensive emission of CO₂ took place, the liquid in the bulk of bioreactor was acidified due to the acidophilic fermentation. To accelerate the transition process, the nutrition mixture was alkalized with NaOH to reach pH - 13.0 in 15 days. During the next 20 days, the regime of the nutrition remained
the same, and pH in bioreactors was maintained within the range 7.4-7.6. At the same time, the emitted gas volume and composition were measured. The samples of squalene, netulinole, β-carotenoid extract and tomatozyde were obtained at our investigation center through isolation from vegetal sources utilizing well-known procedures:

a) squalene – was separated through column chromatography of the unsaponifiable oil extracts from amaranth (Amaranthus cruentus) seeds and further saponification;

b) betulinol – was separated through silica-gel column chromatography of a batch of lupanic compounds extracted with chloroform from the bark of birch trees (Betula pendula);

c) tomatozyde – through extraction with methanol from tomatoes seeds (Lycopersicon esculentum) and further precipitation with methanol, gel-filtration and subsequent chromatography on silica-gel columns,

d) extractive preparation of β-carotene was obtained through extraction with diethyl ether from dry grinded carrots (Carota darya) and cleaning from foreign substances through silica gel filtration.

Sclareol samples were produced by the Institute of Chemistry of the Academy of Sciences of Moldova.

Chemical composition of the periodically collected biogas samples was determined on a portable gas chromatograph.

Conclusions

The work presented above contains the results of the investigation of the technology of obtaining of biogas through anaerobic fermentation of substrates of liquid agroindustrial wastes such as the marc separated after bioethanol distillation in the presence of phytochemical stimulants of the fermentation. As a result, the intensification of methanogenic fermentation by phytochemical compounds, especially in the case of diterpenoid sclareol, acyclic triterpenic squalene and pentacyclic triterpenoid betulinol added in amounts of $10^{-5}$ - $10^{-3}$% by mass of substrate, an increase of the ratio of emission of biogas by 2-3 times and the increase of methane content in the biogas from 50-60 to 80% was achieved.

Acknowledgments:

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Laboratory of State Inspectorate of Ecology of the Ministry of Environment of the Republic of Moldova for invaluable contribution to chromatographic analysis of the biogas chemical compositions.

References


